

## Content

CT-1228 8 channels digital input/24VDC/NPN .....	2
1 Module features .....	2
2 Technical parameters .....	3
3 Hardware interfaces .....	4
4 Wiring .....	7
5 Process data definition .....	8
6 Configuration parameter definitions .....	10
A Dimension drawing .....	12

# CT-1228 8 channels digital input/24VDC/NPN

## 1 Module features

- ◆ the module supports 8 channels digital input, and the input low level is valid.

It could support NPN sensor.

- ◆ the module could collect digital output signal of field equipment (dry contact or active output).

- ◆ the module could be accessed to 2-wire or 3-wire digital sensor.

- ◆ the internal bus and field input of the module use opto-isolator.

- ◆ the module supports the input signal holding function, and the holding time can be set.

- ◆ the module carries 8 digital input channels with LED indicator on each channel.

- ◆ supports counting function after adding counting sub-module.

- ◆ each input channel of the module supports a 32-bit counter with the counting frequency <200Hz.

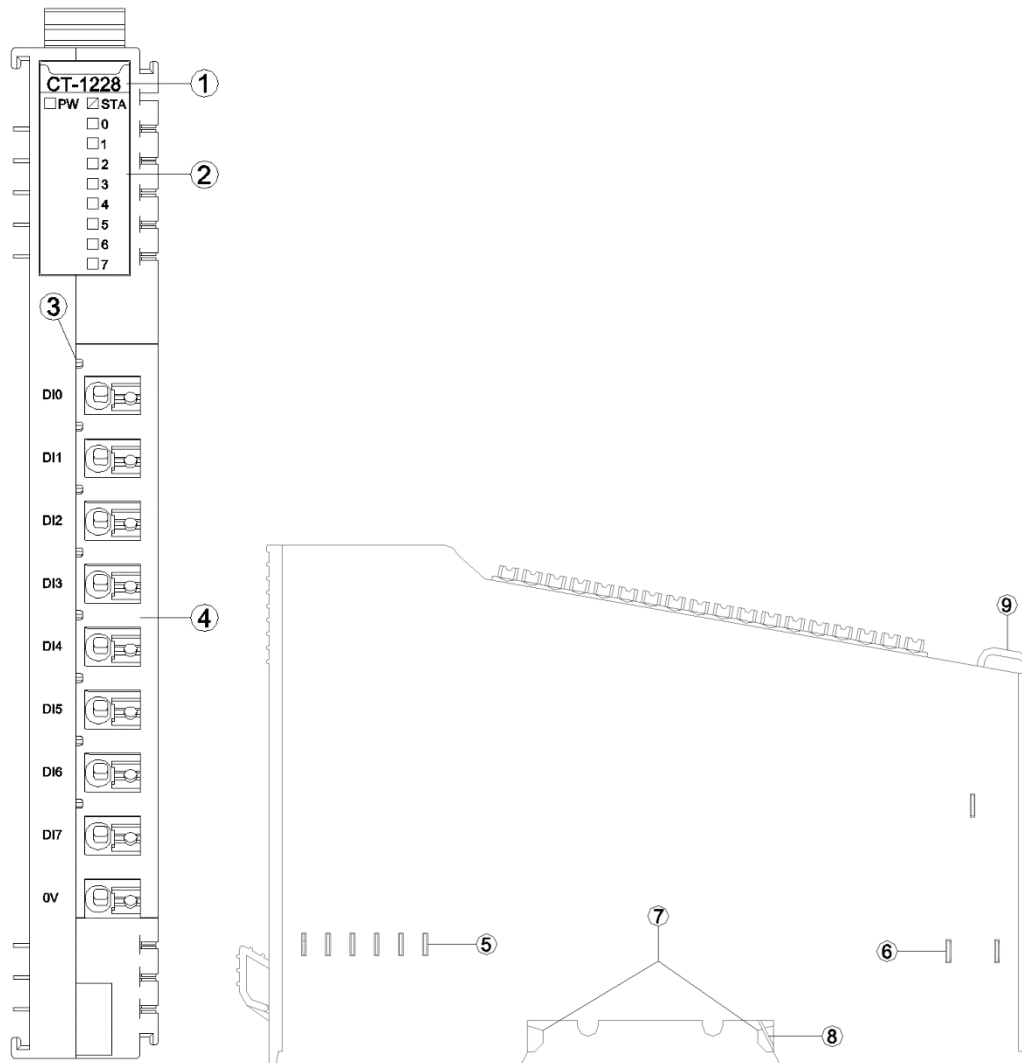
- ◆ the module could be set the digital signal input filtering time and the byte transmission order of the counter.

- ◆ each channel of the module could be set the counting mode and counting direction independently.

## 2 Technical parameters

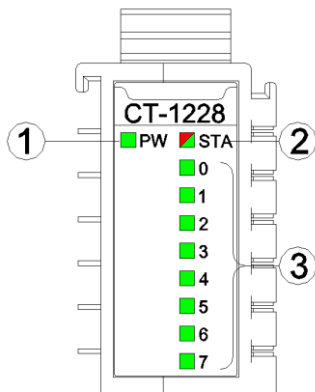
General parameters	
Power Consumption	Max.85mA@5.0Vdc
Isolation	I/O to internal bus: opto-couple isolation (3KVrms)
Field Power	Nominal:24Vdc, Range:22-28Vdc
Wiring	Max.1.0mm <sup>2</sup> (AWG 17)
Mounting Type	35mm DIN-Rail
Size	115*14*75mm
Weight	65g
Environment Specification	
Operational Temperature	-40~85°C
Operational Humidity	5%-95% (No Condensation)
Ingress Protection Rating	IP20
Input parameters	
Channel Number	8 channels input
LED Indicator	8 channels input LED indicator
Turn-on voltage	Min.10Vdc to Max.28Vdc
Turn-off Voltage	Max.5Vdc
Turn-on current	Max.5mA/channel@28V
Input impedance	>7.5kΩ
Input delay	OFF to ON: Max.3ms ON to OFF: Max.2ms
Filter time	Default 10ms
Sample frequency	500Hz
Counter frequency	<200Hz

### 3 Hardware interfaces



- ① Module Type
- ② State indicator
- ③ Channel indicator
- ④ Wiring Terminal and identification
- ⑤ Internal Bus
- ⑥ Field Power
- ⑦ Buckle
- ⑧ Grounding Spring Sheet
- ⑨ Fixed Wiring Harness

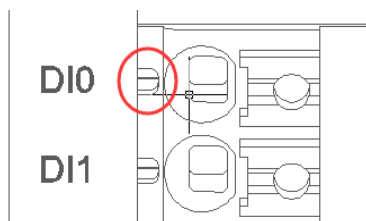
### 3.1 LED indicator definition



- ① Power LED indicator (green)
- ② Module State LED indicator (red/green)
- ③ Input channel LED indicator (green)

PW Power State (GREEN)	Definition
ON	Internal bus Power Normal
OFF	Internal bus Power Failure
STA Module State (RED/GREEN)	Definition
Green slow flash (2.5Hz)	Module internal bus is not started
Red slow flash (2.5Hz)	Module internal bus offline
ON (GREEN)	Operation normal
Flash(2.5Hz) (RED/GREEN)	Upgrading mode
Flash(10Hz) (RED/GREEN)	Firmware Update
Double Flash (RED)	Module Exception has been soft-restarted
0-7 channel LED indicator	Definition
ON	Input signal valid
OFF	Input signal invalid

### 3.2 Field channel LED indicator (Green)



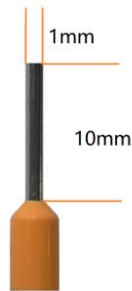
When input signal of input channel is valid, the corresponding field channel LED indicator is on.

### 3.3 Terminal definition

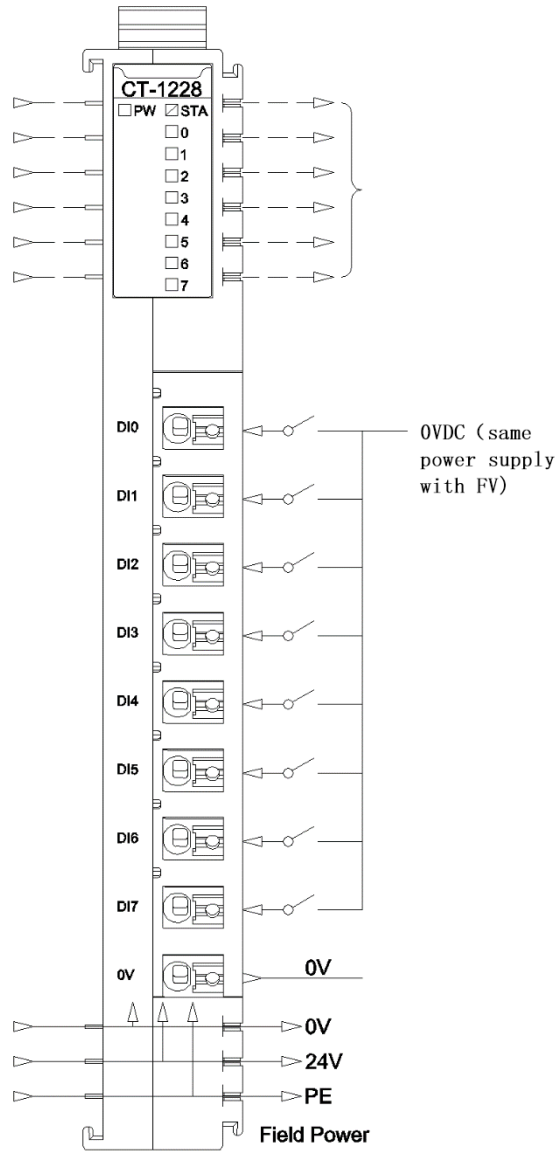
Terminal Number	Symbol	Description
1	DI0	Signal input
2	DI1	
3	DI2	
4	DI3	
5	DI4	
6	DI5	
7	DI6	
8	DI7	
9	0V	Power V-

It is recommended to use cables with cores smaller than 1mm<sup>2</sup>.

The cold-pressed terminal parameters are as follows:



## 4 Wiring



## 5 Process data definition

### <8DI Input Status> Submodule process data definition

Input data								
Bit No	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Byte 0	DI Ch#7	DI Ch#6	DI Ch#5	DI Ch#4	DI Ch#3	DI Ch#2	DI Ch#1	DI Ch#0

Data description:

**DI Ch#(0-7):** When the corresponding channel input signal is valid, the bit is 1, and when the input is invalid, it is 0.

0: Input signal invalid

1: Input signal valid

### <8DI Counter Submodule> Submodule process data definition:

Input data								
Bit No	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Byte 0	Counter Value Ch#0							
Byte 1								
Byte 2								
Byte 3								
Byte 4	Counter Value Ch#1							
Byte 5								
Byte 6								
Byte 7								
Byte 8	Counter Value Ch#2							
Byte 9								
Byte 10								
Byte 11								
Byte 12	Counter Value Ch#3							
Byte 13								
Byte 14								
Byte 15								
Byte 16	Counter Value Ch#4							
Byte 17								
Byte 18								
Byte 19								
Byte 20	Counter Value Ch#5							
Byte 21								
Byte 22								
Byte 23								
Byte 24	Counter Value Ch#6							



Byte 25								
Byte 26								
Byte 27								
Byte 28	Counter Value Ch#7							
Byte 29								
Byte 30								
Byte 31								
Output data								
Bit No	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Byte 0	Counter Reset Ch#7	Counter Reset Ch#6	Counter Reset Ch#5	Counter Reset Ch#4	Counter Reset Ch#3	Counter Reset Ch#2	Counter Reset Ch#1	Counter Reset Ch#0

Data description:

**Counter Value Ch#(0-7):** Count value, 32-bit unsigned integer, automatically zeroing after overflow.

**Counter Reset Ch#(0-7):** When the data bit changes from 0 to 1 (rising edge), the input counter of the corresponding channel is cleared.

**Note:** the maximum counting frequency of the input channel is 200Hz. When the input signal exceeds this frequency, the counting result may be inconsistent with the actual value.

## 6 Configuration parameter definitions

### <8DI Input Status> Submodule configuration parameter definition

Configuration parameters								
Bit No	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Byte 0	Input Filtering Time(ms)							
Byte 1								
Byte 2	Reserved					Input Holding Time(ms)		

Data description:

**Input Filtering Time(ms):** Input filter time of Channel (ms) (Default: 10)

**Input Holding Time(ms):** Signal input holding time of Channel (ms)

(Default:0)

0: Disable

1: 200ms

2: 500ms

3: 1000ms

4: 1500ms

5: 2000ms

6: 3000ms

7: 5000ms

### <8DI Counter Submodule> Submodule configuration parameter definition

Configuration parameters								
Bit No	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Byte 0	Reserved				Storage Enable	Storage Function	32Bit Data Format	
Byte 1	Count Mode Ch#3		Count Mode Ch#2		Count Mode Ch#1		Count Mode Ch#0	
Byte 2	Count Mode Ch#7		Count Mode Ch#6		Count Mode Ch#5		Count Mode Ch#4	
Byte 3...4	Reserved							
Byte 5	Count Direction Ch#7	Count Direction Ch#6	Count Direction Ch#5	Count Direction Ch#4	Count Direction Ch#3	Count Direction Ch#2	Count Direction Ch#1	Count Direction Ch#0

Data description:

**32Bit Data Format:** Byte transfer order of Channel count value (Default: 0)

0: AB-CD

1: BA-DC

2: CD-AB

3: DC-BA

**Storage Function:** Storage Function is supported or not, read only attribute, and this value is the actual value of the module when uploading device parameters.

0: storage is not supported

1: storage is supported

**Storage Enable:** Storage enable, when the Storage Function enables, the IO module will save the count value in real time to non-volatile memory, and load the last saved count value on the next power on. (Default: 1)

0: Disabled

1: Enable

**Count Mode Ch#(0-7):** Count mode of the input channel. (Default: 0)

0: rising edge count

1: falling edge count

2: double edge count

**Count Direction Ch#(0-7):** The counting direction of the input channel. (Default: 0)

0: count up

1: count down

## A Dimension drawing

